



SAFETY DATA SHEET

SECTION 1 — PRODUCT IDENTIFICATION

Product identifier: Albatross® HGR / Haze Out

Product Number: 4113, 4114, 4115, 4116 & 4117

Product Use: Ink Remover

Chemical Formula: Mixture of Proprietary Solvents

Manufacturer's name and address: Refer to supplier

Supplier name and address:

ALBATROSS USA INC./EXPERT WORLDWIDE

36-41 36th Street
Long Island City, New York
United States
11106
718-392-6272

5439 San Fernando Road West
Los Angeles, California
United States
90039
818-543-5850

Emergency Telephone #: Spill, leak, fire, exposure or accident – Call CHEMTREC – Day or Night
1-800-434-9300 or 1-703-527-3887 (USA & Canada)
01-800-681-9531 (Mexico)

This Safety Data Sheet conforms to the requirements of ANSI Z400.5, and to the format requirements of the Global Harmonizing System. This SDS complies with 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD).

IMPORTANT: Read this SDS before handling and disposing of this product. Pass this information on to employees, customers, and users of this product.

SECTION 2 — HAZARDS IDENTIFICATION

2.1 HAZARD STATEMENTS: (CAT = Hazard Category)

(H200s) PHYSICAL: Flammable Liquids(CAT:4)

H227 COMBUSTIBLE LIQUID.

(H300s) HEALTH: Acute Toxicity, Oral(CAT:4)

H302 HARMFUL IF SWALLOWED.

(H300s) HEALTH: Skin Corrosion/Irritation(CAT:2)

H315 CAUSES SKIN IRRITATION.

(H300s) HEALTH: Sensitization(CAT:1)

H317 MAY CAUSE AN ALLERGIC SKIN REACTION.

(H300s) HEALTH: Serious Eye Damage/Eye Irritation(CAT:2)

H320 CAUSES EYE IRRITATION.

(H300s) HEALTH: Target Organ Toxicity, Single Exposure;
Respiratory Tract Effects(CAT:3)

H335 MAY CAUSE RESPIRATORY IRRITATION.

(H300s) HEALTH: Target Organ Toxicity,
Single Exposure; Narcotic Effects(CAT:3)

H336 MAY CAUSE DROWSINESS OR DIZZINESS.

(H400s) ENVIRONMENT: Hazardous to Aquatic Environment, Acute(CAT:3)

H402 HARMFUL TO AQUATIC LIFE.

(H400s) ENVIRONMENT: Hazardous to Aquatic Environment, Long-Term(CAT:1)

H410 VERY TOXIC TO AQUATIC LIFE WITH LONG LASTING EFFECTS.



2.2 PRECAUTIONARY STATEMENTS:**EXPOSURE PREVENTION: STRICT HYGIENE!**

P100s = General, P200s = Prevention, P300s = Response, P400s = Storage, P500s = Disposal

P202	Do not handle until all safety precautions have been read and understood.
P264	Wash with soap & water thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+352	IF ON SKIN: Wash with soap & water.
P304+340	IF INHALED: Remove victim to fresh air & keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present & easy to do - Continue rinsing.
P330	Rinse mouth.
P331	Do NOT induce vomiting.
P332+313	If skin irritation occurs: Get medical advice/attention.
P337+313	If eye irritation persists, get medical advice/attention.
P361	Remove/Take off immediately all contaminated clothing.
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P501	Dispose of contents/container according to: local/regional/national/international regulations.

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.

SECTION 3 — COMPOSITION/INFORMATION ON INGREDIENTS
3.1 COMPOSITION

MATERIAL	CAS#	EINECS#	WT %
Methoxypropoxypropanol	34590-94-8	252-104-2	35-45
Dimethyl Glutarate	1119-40-0	214-277-2	30-40
Dimethyl Succinate	106-65-0	203-419-9	0-10
Dimethyl Adipate	627-93-0	211-020-6	0-10
Tomadol 91.6	68439-46-3	-	0- 5
d-Limonene	5989-27-5	227-813-5	0- 5

The specific chemical component identities and/or the exact component percentages of this material may be withheld as trade secrets. This information is made available to health professionals, employees, and designated representatives in accordance with the applicable provisions of 29 CFR 1910.1200 (I)(1).

3.2 TRACE COMPONENTS: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

SECTION 4 — FIRST AID MEASURES

4.1 MOST IMPORTANT SYMPTOMS/EFFECTS, ACUTE & CHRONIC:

See Section 11 for Symptoms/Effects (acute & chronic).

4.2 EYE CONTACT:

For eyes, flush with plenty of water for 15 minutes & get medical attention.

4.3 SKIN CONTACT:

In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

4.4 INHALATION:

After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

4.5 SWALLOWING:

Rinse mouth. Do NOT induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY.
Do NOT give liquids to an unconscious or convulsing person.

SECTION 5 — FIRE FIGHTING MEASURES

5.1 FIRE & EXPLOSION PREVENTIVE MEASURES:

NO open flames. Above flash point, use a closed system, ventilation, explosion-proof electrical equipment, lighting.

5.2 SUITABLE (& UNSUITABLE) EXTINGUISHING MEDIA:

Use dry powder, AFFF, alcohol-resistant foam, water spray, carbon dioxide.

5.3 SPECIAL PROTECTIVE EQUIPMENT & PRECAUTIONS FOR FIRE FIGHTERS:

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).

5.4 SPECIFIC HAZARDS OF CHEMICAL & HAZARDOUS COMBUSTION PRODUCTS: COMBUSTIBLE!

Isolate from oxidizers, heat, & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!

SECTION 6 — ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT & EMERGENCY PROCEDURES:

Keep unprotected personnel away. Filter respirator for organic vapors.

6.2 ENVIRONMENTAL PRECAUTIONS:

Keep from entering storm sewers and ditches which lead to waterways.

6.3 METHODS & MATERIAL FOR CONTAINMENT & CLEAN-UP:

Stop spill at source. Dike and contain. Absorb remaining liquid in sand or inert absorbent.

Remove to safe place.

SECTION 7 — HANDLING AND STORAGE**7.1 PRECAUTIONS FOR SAFE HANDLING:**

Isolate from oxidizers, heat, & open flame.

Use only with adequate ventilation. Avoid breathing of vapor or spray mist.

Avoid contact with skin & eyes.

Wear goggles, face shield, gloves, apron & footwear impervious to material.

Consult Safety Equipment Supplier. Wash clothing before reuse.

Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, braze, or weld. Empty container very hazardous! Continue all label precautions!

7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES:

Keep in fireproof surroundings. Keep separated from strong oxidants.

Store in an area without a drain or sewer access.

Keep container tightly closed & upright when not in use to prevent leakage.

7.3 NONBULK: CONTAINERS:

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see Section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handled with care. Never store food, feed, or drinking water in containers which held this product.

7.4 BULK CONTAINERS:

All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

7.5 TANK CAR SHIPMENTS:

Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturer's recommendation and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment.). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be level, brakes must be set or wheels must be locked or blocked prior to loading or unloading. Tank car (for loading) or storage tanks (for unloading) must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified (if required) prior to starting transfer operations. All lines must be

blown-down and purged before disconnecting them from the tank car or vessel.

7.6 PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT:

Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

7.7 EMPTY CONTAINER WARNING:

Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. **DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.**

SECTION 8 — EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 EXPOSURE LIMITS:

MATERIAL	CAS#	EINECS#	TWA (OSHA)	TLV (ACGIH)
Methoxypropoxypropanol	34590-94-8	252-104-2	100 ppm	100 ppm
Dimethyl Glutarate	1119-40-0	214-277-2	None Known	None Known
Dimethyl Succinate	106-65-0	203-419-9	None Known	None Known
Dimethyl Adipate	627-93-0	211-020-6	None Known	None Known
Tomadol 91.6	68439-46-3	-	None Known	None Known
d-Limonene	5989-27-5	227-813-5	None Known	None Known

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

8.2 APPROPRIATE ENGINEERING CONTROLS:

RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION

LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Acceptable
 SPECIAL: None OTHER: None

Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

8.3 INDIVIDUAL PROTECTION MEASURES, SUCH AS PERSONAL PROTECTIVE EQUIPMENT:

PERSONAL PROTECTIONS:

Wear goggles, face shield, gloves, apron & footwear impervious to material. Consult Safety Equipment Supplier. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers.

Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9 — PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE:	Liquid, Water-White
ODOR:	Lemon
ODOR THRESHOLD:	Not Available
pH (Neutrality):	Not Available
MELTING POINT/FREEZING POINT:	Not Available
BOILING RANGE (IBP,50%,Dry Point):	185 201 213* C / 366 395 417* F (*=End Point)
FLASH POINT (TEST METHOD):	75 C / 168 F (TCC)
EVAPORATION RATE (n-Butyl Acetate=1):	Not Applicable
FLAMMABILITY CLASSIFICATION:	Class IIIA
LOWER FLAMMABLE LIMIT IN AIR (% by vol):	1.0
UPPER FLAMMABLE LIMIT IN AIR (% by vol):	Not Available
VAPOR PRESSURE (mm of Hg)@20 C	0.4
VAPOR DENSITY (air=1):	5.3
GRAVITY @ 68/68 F / 20/20 C:	
DENSITY:	1.022
SPECIFIC GRAVITY (Water=1):	1.023
POUNDS/GALLON:	8.523
WATER SOLUBILITY:	Appreciable
PARTITION COEFFICIENT (n-Octane/Water):	Not Available
AUTO IGNITION TEMPERATURE:	260 C / 500 F
DECOMPOSITION TEMPERATURE:	Not Available
TOTAL VOC'S (TVOC)*:	97.0 Vol% / 993.1 g/L / 8.2 Lbs/Gal
NONEXEMPT VOC'S (CVOC)*:	52.0 Vol% /502.0 g/L / 4.2 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS):	0.0 Wt% /0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C)	0.0
VISCOSITY @ 20 C (ASTM D445):	Not Available

* Using CARB (California Air Resources Board Rules).

SECTION 10 — STABILITY & REACTIVITY

10.1 REACTIVITY & CHEMICAL STABILITY:

Stable under normal conditions, no hazardous reactions when kept from incompatibles.

10.2 POSSIBILITY OF HAZARDOUS REACTIONS & CONDITIONS TO AVOID:

Isolate from oxidizers, heat, & open flame.

10.3 INCOMPATIBLE MATERIALS:

Reacts with strong oxidants, causing fire & explosion hazard.

10.4 HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon Monoxide, Carbon Dioxide from burning.

10.5 HAZARDOUS POLYMERIZATION:

Will not occur.

SECTION 11— TOXICOLOGICAL INFORMATION

11.1 ACUTE HAZARDS

11.1.1 SKIN CONTACT:

Primary irritation to skin, defatting, dermatitis.
Absorption thru skin increases exposure.
Wash thoroughly after handling.

11.1.2 EYE CONTACT:

Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation.

11.1.3 INHALATION:

Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

11.1.4 SWALLOWING:

ASPIRATION HAZARD! Harmful or fatal if swallowed. Do NOT induce vomiting. If spontaneous vomiting occurs, keep victim's head below the waist to prevent aspiration. Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea. The symptoms of chemical pneumonitis may not show up for a few days.

11.2 SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Pre-existing disorders of any target organs mentioned in this Document can be aggravated by over-exposure through routes of entry to components of this product. Persons with these disorders should avoid use of this product.

11.3 CHRONIC HAZARDS

11.3.1 CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

11.3.2 TARGET ORGANS: May cause damage to target organs, based on animal data.

11.3.3 IRRITANCY: Irritating to contaminated tissue.

11.3.4 SENSITIZATION: No component is known as a sensitizer.

11.3.5 MUTAGENICITY: No known reports of mutagenic effects in humans.

11.3.6 EMBRYOTOXICITY: No known reports of embryotoxic effects in humans.

11.3.7 TERATOGENICITY: No known reports of teratogenic effects in humans.

11.3.8 REPRODUCTIVE TOXICITY: No known reports of reproductive effects in humans. A MUTAGEN is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate across generational lines. An EMBRYOTOXIN is a chemical which causes damage to a developing embryo (such as: within the first 8 weeks of pregnancy in humans), but the damage does not propagate across generational lines. A TERATOGEN is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A REPRODUCTIVE TOXIN is any substance which interferes in any way with the reproductive process.

11.4 MAMMALIAN TOXICITY INFORMATION

MATERIAL	CAS#	EINECS#	LOWEST KNOWN LETHAL DOSE DATA
Dipropylene Glycol Methyl E	34590-94-8	252-104-2	LOWEST KNOWN LD50 (ORAL) 4900.0 mg/kg(Rats)
Dipropylene Glycol Methyl E	34590-94-8	252-104-2	LOWEST KNOWN LD50 (SKIN) 10600.0 mg/kg (Rabbits)

SECTION 12 — ECOLOGICAL INFORMATION

12.1 ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

12.2 EFFECT OF MATERIAL ON PLANTS AND ANIMALS:

This product may be harmful or fatal to plant and animal life if released into the environment. Refer to Section 11 (Toxicological Information) for further data on the effects of this product's components on test animals.

12.3 EFFECT OF MATERIAL ON AQUATIC LIFE:

The most sensitive known aquatic group to any component of this product is: Daphnia Magna exposed to 1919 ppm or mg/L are adversely affected by components of this product. Keep out of sewers and natural water supplies. The substance is very toxic to aquatic organisms. Bioaccumulation of this chemical may occur in aquatic animals.

12.4 MOBILITY IN SOIL

This material is a mobile liquid.

12.5 DEGRADABILITY

This product is partially biodegradable.

12.6 ACCUMULATION

Bioaccumulation of this product has not been determined.

SECTION 13 — DISPOSAL CONSIDERATIONS

THE GENERATION OF WASTE SHOULD BE AVOIDED OR MINIMIZED WHEREVER POSSIBLE. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled.

Incineration or landfill should only be considered when recycling is not feasible.

This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers and liners may retain some product residues. Vapor from some product residues may create a highly flammable or explosive atmosphere inside the container. **DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE USED CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. If empty contaminated containers are recycled or disposed of, the receiver must be informed about possible hazards. Original labels must not be removed, and lids must be closed. The person collecting the container(s) must be provided with an SDS.

Processing, use or contamination may change the waste disposal requirements. Do not dispose of on land, in surface waters, or in storm drains. Waste should be recycled or disposed of in accordance with regulations. Large amounts should be collected for reuse or consigned to licensed hazardous waste haulers for disposal.

ALL DISPOSAL MUST BE IN ACCORDANCE WITH ALL FEDERAL, STATE, PROVINCIAL, AND LOCAL REGULATIONS. IF IN DOUBT, CONTACT PROPER AGENCIES.

SECTION 14 — TRANSPORT INFORMATION

DOT/TDG SHIP NAME:	NONBULK: Not Regulated BULK: NA1993, Combustible liquid, PG-III, MARINE POLLUTANT
Combustible liquid.	Not DOT regulated on trucks in containers of < 119 gallons.
DRUM LABEL:	None (Combustible Liquid)
IATA / ICAO:	UN3082, Environmentally Hazardous Substance, Liquid, n.o.s. (contains: C9-11 Alcohol Ethoxylates, d-Limonene), 9, PG-III
IMO / IMDG:	UN3082, Environmentally Hazardous Substance, Liquid, n.o.s. (contains: C9-11 Alcohol Ethoxylates, d-Limonene), 9, PG-III

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128, 171

SECTION 15 — REGULATORY INFORMATION

15.1 EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list.

This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.

15.2 STATE REGULATIONS:

THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65):
This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

15.3 INTERNATIONAL REGULATIONS

The identified components of this product are listed on the chemical inventories

of the following countries:

Australia (AICS), Canada (DSL or NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

15.4 CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

B3: Combustible Liquid.

D2B: Irritating to skin / eyes.

This product was classified using the hazard criteria of the Controlled Products Regulations (CPR). This Document contains all information required by the CPR.

SECTION 16 — OTHER INFORMATION

16.1 HAZARD RATINGS:

HEALTH (NFPA): 2, HEALTH (HMIS): 2, FLAMMABILITY: 2, PHYSICAL HAZARD: 0
(Personal Protection Rating to be supplied by user based on use conditions.)

This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

16.2 EMPLOYEE TRAINING

See Section 2 (Hazards Identification). Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

16.3 SDS DATE: 10/22/2018

REVISION DATE: 05/23/19

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.

Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.